

	QTR Qualification Test Record NORSOK M-650		QTR. No.: BGH_F_E_31803		
			Rev. No.: 4		
Manufacturer name/address/ Web page:	BGH Edelstahl Freital GmbH Am Stahlwerk 1, D-01705 Freital, Germany www.bgh.de				
Reference standard	NORSOK M-650 Edition 4 / ISO 17782				
Material designation and MDS No.:	ASTM A479 UNS S31803/S32205 NORSOK M-630:2020 – MDS D47 Rev. 6				
Manufacturing summary doc. No.:	MS Duplex Rolled EVA			Rev. No.: 2	
Products and manufacturing process(es):	Rolled bars to MS Duplex Rolled EVA Rev. 2				
Mandatory conditions and sub-contractors:	Heat treatment on induction heat treatment line (furnace # 601). All melting and refining is done at BGH Edelstahl Freital GmbH.				
Other information:	Verification of heat treatment procedure performed on 27/06/2013.				
Qualification expires:	27 January 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Rolled Bar	175IP1	63.50	69.85	187	All
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date: Russin <i>Khorz</i> 20.12.2023	Checked by/Date: Rehberg <i>A. Rehberg</i> 20.12.23			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address):  Sverdrup Steel Strandsvingen 2 4032 Stavanger Norway		Signature/Date:  20.12.23			