

	QTR Qualification Test Record NORSOK M-650		QTR. No.: BGH_F_32760		
			Rev. No.: 4		
Manufacturer name/address/ Web page:	BGH Edelstahl Freital GmbH Am Stahlwerk 1, D-01705 Freital, Germany www.bgh.de				
Reference standard	NORSOK M-650 Edition 4				
Material designation and MDS No.:	ASTM A479 UNS S32760 NORSOK M-630:2020 – MDS D57 Rev. 6				
Manufacturing summary doc. No.:	MS Super Duplex Forged			Rev. No.: 4	
Products and manufacturing process(es):	Forged bars to MS Super Duplex Forged Rev. 4				
Mandatory conditions and sub-contractors:	Heat treatment in furnaces # 721 and 722. All melting and refining is done at BGH Edelstahl Freital GmbH.				
Other information:	Verification of heat treatment procedure performed on 19/10/2012 (furnace # 722) and 16/05/2013 (furnace # 721).				
Qualification expires:	17 July 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forged Bar	170BP	120.65	120.65	500	All
Forged Bar	150EP	165.10	165.10	990	All
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date: Lehmann 17.7.24		Checked by/Date: Rehberg 17/7/24		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address):			Signature/Date:		
Sverdrup Steel Strandsvingen 2 4032 Stavanger Norway			 17.07.2024		