

	QTR Qualification Test Record NORSOK M-650				QTR. No.: BGH_F_E_32750
					Rev. No.: 3
Manufacturer name/address/ Web page:	BGH Edelstahl Freital GmbH Am Stahlwerk 1, D-01705 Freital, Germany www.bgh.de				
Reference standard	NORSOK M-650 Edition 4 / ISO 17782				
Material designation and MDS No.:	ASTM A479 UNS 32750 NORSOK M-630:2020 – MDS D57 Rev. 6				
Manufacturing summary doc. No.:	MS Super Duplex Rolled EVA				Rev. No.: 2
Products and manufacturing process(es):	Rolled bars to MS Super Duplex Rolled EVA Rev. 2				
Mandatory conditions and sub-contractors:	Heat treatment on induction heat treatment line (furnace # 601). All melting and refining is done at BGH Edelstahl Freital GmbH.				
Other information:	Verification of heat treatment procedure performed on 27/06/2013.				
Qualification expires:	19 December 2028				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Rolled Bar	177IP1	63.50	63.50	184	All
Rolled Bar	151MP	65.00	65.00	193	All
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date: Russin <i>K. Russin</i> 19.12.2023		Checked by/Date: Rehberg <i>R. Rehberg</i> 19.12.23		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): Sverdrup Steel Strandsvingen 2 4032 Stavanger Norway			Signature/Date: <i>Raymond Logersen</i> 19.12.2023		