

BGH TOUGH ONE

similar to 1.2343 acc. to DIN EN ISO 4957

Excellence in Specialty Steel

Typical Composition Mass-%

	C	Si	Mn	Cr	Mo	V
BGH TOUGH ONE	0,35	0,15	0,35	5,00	1,90	0,55
1.2343 DIN	0,37	1,00	0,40	5,20	1,30	0,40

Properties

1.2343 is a Cr-Mo-V-alloyed hot working steel which has proven good resistance against temperature changes and wear. However, toughness requirements of modern and filigree tools can only be achieved by using a remelted variant (ESR).

BGH TOUGH ONE with its optimized chemistry outperforms the DIN-grade 1.2343 regarding toughness and makes the use of ESR-grades redundant in most cases.

The same heat treatment parameters apply to BGH TOUGH ONE compared to the DIN-grade.

Application Area

Highly stressed tools in environments with demands on resistance against wear and temperature changes in combination with good toughness values.

Typical Applications

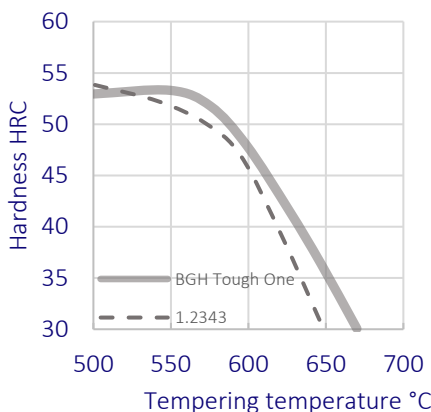
- ✘ Extrusion presses
- ✘ Forging dies
- ✘ Pressure die-casting
- ✘ Plastic moulds
- ✘ Press dies
- ✘ Hot shear blades

Delivery Condition

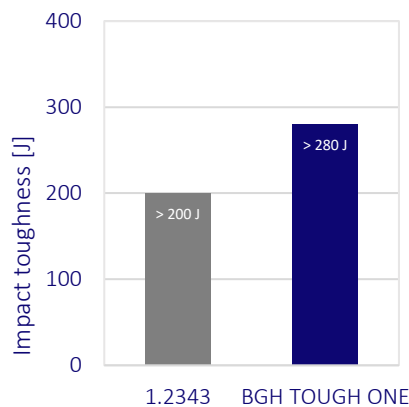
- ✘ annealed (+A) max. 229 HBW
- ✘ quenched and tempered (+QT) upon request
- ✘ EFS-annealed (extra fine structure)

Heat Treatment Guideline Values

	Temperature [°C]	Cooling medium
Annealing (+A)	820 - 880	Air (furnace)
Stress relieving (+SR)	600 - 650	Air (furnace)
Quenching and tempering (+QT)	1010 - 1050 (Hardening) 500 - 550 (Tempering)	Nitrogen (min 5 bar), oil, polymer Air



Tempering graph, hardening temperature 1020 °C



Impact toughness at 45 HRC

Quality

- ISO 9001
- ISO 14001
- ISO 50001
- Approvals acc. to standards like ABS, BV, DNV ...
- Customer specific approval certificates

Innovation

- Fully automated ultrasonic testing up to dia. 1000 mm
- CO₂-reduction by innovative heat treatment solutions

Flexibility

- Product range from fine wire to forging
- Directly from stock close at hand

Individuality

- Dimensions
- Tolerances
- Surface qualities
- Delivery conditions

Your personal contact:

BGH Edelstahlwerke GmbH

Am Stahlwerk 1
01705 Freital
+49 351 646-0
www.bgh.de

